

## Model 0501

### PetroCount IMS CONTROL UNIT

#### DESCRIPTION

The PetroCount Inventory Management System (IMS) Control Unit is a rugged yet compact electronic preset designed to provide precise delivery of petroleum, industrial and chemical products. The Control Unit easily adapts to any type of pulsed output flowmeter and all types of two-stage control valves. The Control Unit utilizes advanced high-speed microcomputer technology which provides unlimited flexibility. Programming the Control Unit is easily performed by simply selecting the desired options from built-in menus. PetroCount IMS is available in Division 1 Explosion Proof enclosure.

Delivered quantities are displayed on a large 8-character numeric display. Operator prompts and program menus are presented on a 32-character alphanumeric display. A sixteen pushbutton keypad provides pushbuttons 0-9, Start, Stop, Reset, Select, Repeat and Enter. These are used for entering values for the various user-selectable parameters in addition to the batch delivery quantities.

#### DESIGN FEATURES

- Division 1 Explosion-Proof Enclosures meet or exceed National Electric Code requirements for Class I, Division 1, Groups C&D and Class II, Division 1, Groups E, F and G.
- Two liquid crystal displays with back lighting, 8-character numeric and 2 x 16 character alphanumeric.
- Hazardous service, Type 4X weather and corrosion resistant - Division 1 and 2 enclosures.
- Watchdog timer checking function.
- Sequential batch blending plus multiple batch capability.
- Temperature and pressure compensation per API Tables.
- Digital valve control or conventional two-stage valve control.
- Multiple calibration settings for meter-factor linearization
- Archival data storage
- Pre-batch testing plus operator initiated diagnostics.
- Two serial data communication channels.
- Instantaneous flowrate indication (when mode is activated).
- Digital time and temperature displays.
- Internal heaters with thermostat for operation to -40°C (-40°F).



#### ⚠ WARNING

Do not operate this instrument in excess of the specifications listed. Failure to heed this warning could result in serious injury and/or damage to the equipment.

#### ELECTRICAL SPECIFICATIONS

##### Instrument Power

**115 Vac Configuration:** 95 Vac to 135 Vac, 47 Hz to 63 Hz, 0.25 amp maximum without heaters operating, 1.00 amp maximum with heaters operating.

**230 Vac Configuration:** 190 Vac to 270 Vac, 47 Hz to 63

##### INPUTS

##### PULSE INPUT

**12 Vdc Configuration:** Threshold - 5 Vdc  $\pm$ 1 Vdc;  
Hysteresis - 0.1 Vdc; Input Resistance - 2.0 kOhm;  
Maximum Input Voltage - 30 Vdc;  
Maximum Input Frequency - 10 kHz

**5 Vdc Configuration:** Threshold – 2.0 Vdc  $\pm$ 0.5 Vdc;  
Hysteresis – 0.1 Vdc; Input Resistance – 2.5 kOhm;  
Maximum Input Voltage – 30 Vdc;  
Maximum Input Frequency – 10 kHz

**20 mA Configuration:** Threshold – .8  $\pm$ 1 mA;  
Hysteresis – 0.1 mA; Input Resistance – 596 Ohm;  
Maximum Input Voltage – 20 Vdc;  
Maximum Input Frequency – 10 kHz

**5 mA Configuration:** Threshold – 3  $\pm$ 1 mA;  
Hysteresis – 0.1 mA; Input Resistance – 614 Ohm;  
Maximum Input Voltage – 20 Vdc;  
Maximum Input Frequency – 10 kHz

## DIGITAL INPUTS

**Nominal Input Voltage:** 12 Vdc; Maximum Input  
Voltage – 30 Vdc; Threshold – 6 Vdc  $\pm$ 1 Vdc;  
Hysteresis – 1 Vdc; Input Resistance – 1.95 kOhm;  
Minimum Pulse Width – 10 ms.

## PERMISSIVE POWER DETECT INPUT

**Input Voltage:** 90 Vac to 270 Vac; 47 Hz to 63 Hz;  
Input Impedance – 56 kOhm minimum.

## PRTD INPUT

Connection Type: Three wire with provision for termi-  
nating a fourth wire; PRTD Type: DIN 43760 Standard  
with a temperature coefficient of 0.00385 Ohm/Ohm/  
deg. C;  
Drive Current: 1 mA nominal.

## CURRENT LOOP INPUTS

Input Resistance – 250 Ohm; Nominal Input Current –  
4-20 mA; Maximum Input Current – 45 mA.

## OUTPUTS

### DIGITAL OUTPUTS

Maximum Off State Voltage – 60 Vdc; Maximum On  
State Voltage – 0.35 Vdc (I = 0.25 amp); Maximum  
Current – 1.0 amp; Maximum Frequency – 100 Hz;  
Minimum Pulse Width – 5 ms.

### AC Solid State Relays

Load Voltage – 24 Vac to 280 Vac, 25 Hz to 70 Hz;  
Maximum Current – 1.5 amp; Maximum Off State  
Leakage – 6 mA; Maximum On State  
Voltage Drop – 1.6 Vac

### DC Solid State Relays

Load Voltage – 3.0 Vdc to 60 Vdc;  
Load Current – 0.01amp dc to 1.5 amp dc;  
Maximum  
Off State Leakage – 1.0 mA dc; Maximum On State  
Voltage Drop – 1.85 Vdc

## Additive Outputs

Maximum Frequency - 0.5 Injections/second

## DC Power Sources for Use with Pulsers, Digital Inputs and Current Loop Transmitters

+12 Vdc Regulated at 110 mA, Fused at 250 mA  
+24 Vdc Unregulated at 100 mA, 1% ripple maxi-  
mum, fused at 250 mA

## AC Power Sources for Use with Relays

Line Power Fused at 3 amps; Permissive Power Fused  
at 3 amps

## ENVIRONMENTAL SPECIFICATIONS

### Temperature

Division 1 and 2

Operating: -40 to 122°F (-40 to 50°C)

Storage: -40 to 158°F (-40 to 70°C)

Rack Mount

Operating: 32 to 104°F (0 to 40°C)

Storage: 140°F (60°C)

### Thermal Shock

No harmful effect for operating (< 1°C/Min.)  
or storage (< 3°C/Min.)

### Humidity

Division 1 and 2: 0-100%

### Vibration

S.A.M.A. Standard PMC 31.1 - 1980 Section 5.3  
(Condition #2 - Field Mounted, Divisions I and II)

### Shock

Drop and Topple Test from a height of three feet when  
packaged in its normal shipping container

### EMI/RFI (Division I and II Enclosures)

S.A.M.A. Standard PMC 33.1 - 1978, "Electromagnetic  
Susceptibility of Process Control Instrumentation,"  
Classification 2-abc; No Error

### Salt Fog

NEMA 4X

### Dimensions

See back page.

Table 1 Control Unit Model Number Breakdown

**Model**

0501	Explosion Proof (Division 1)	
	Division II (NEMA 4X)	
	PCII/PC-44 Retro-Fit Kit (Division 1)	
	Auxiliary Terminal (Division I Only)	
	<b>CODE</b>	<b>SOFTWARE REVISION LEVEL</b>
	D	Propane Applications
	C	Gasoline Applications - Sequential Blend - Auxiliary Terminals
	<b>CODE</b>	<b>POWER</b>
	1	115/230 Vac 47-63 Hz (User Selectable)
	<b>CODE</b>	<b>CERTIFICATIONS</b>
	A	None (Retro-fit Only)
	B	UL
	C	CSA (Canada)
	F	CENELEC (Europe) Explosion Proof Only
	<b>CODE</b>	<b>HOUSING</b>
	1	Explosion Proof (Auxiliary Terminal available in Explosion-proof only)
	2	Rackmount
3	Retrofit Kit	
4	Division II (NEMA 4X)	
5	Retrofit Kit, bottom view display	
<b>CODE</b>	<b>OPTIONS</b>	
A	None	
B	Analog Inputs (4-20mA and RTD)	
C	Auxiliary Terminal	
<b>CODE</b>	<b>RELAYS</b>	
1	5ac	
2	10ac	
3	5ac/5dc	
4	None (Auxilliary Terminal)	
<b>CODE</b>	<b>LANGUAGE</b>	
A	English (Aux. Term. avail. in Eng. only)	
B	Spanish (Operator Prompts Only)	
D	German (Operator Prompts Only)	

0501	C	1	B	1	B	2	A
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Figure 1 PetroCount Division 2

**PROGRAMMING**

The Control Unit contains four basic programming modes which permit the user to configure each unit for the specific application. The programming variables are selected from a built-in menu and are advanced by using the select and repeat keys.

Programming Modes			
Setup	Status	Archive	Test

In the Control Unit's Setup Mode, menus are presented for selection in the following:

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>Delivery</li> <li>Factors</li> <li>Alarms</li> <li>I/O Configuration</li> </ul> | <ul style="list-style-type: none"> <li>T&amp;P Compensation</li> <li>Blending</li> <li>Data Communications</li> </ul> |
|--|---|

### Valve Control

Select from digital or conventional two stage valve control with independent selections for low flow start, low flow stop and final stop.

### Valve Control Error Limit

When digital valve control is selected, the control tolerance for the programmed flow rate is entered as a percentage value. If the flow rate exceeds the tolerance, the valve is signaled to adjust (open or close) as required to maintain the programmed flow rate.

### Meter-Factor Linearization

Flowmeter accuracy is maintained with programmable multi-point linearization. Apply these meter factors to the digital valve flowrate set points for maximum flowmeter accuracy.

### Additive Injection

Input the individual numeric values for each of the six different additive injection factors. The delivered quantity for one full cycle of the injector is input using the numeric keypad.

### Voltage Selection

Configure the PetroCount for 115 Vac or 230 Vac, 50 or 60 Hz operation by installing program jumpers on the customer connector board.

### Permissive Sense

Use the permissive power input circuit as a safety device or to verify operational integrity such as: Ground connectors, high level or "dead man" interrupts.

### Data Acquisition

Two separate digital signals are provided for net and/or gross outputs. The outputs may be factored from 0.1 to 10.0 for each unit quantity delivered. Pulse widths (5.0-25.0 milliseconds) are adjustable and selections are made from the menu.

### Preset Options

Three options are available including conventional numeric, repeat previous or select from four pre-programmed values. In addition, minimum and maximum allowable preset values may be programmed.

### Display Reset

A programmable internal time counter may be selected to automatically reset the previous delivered quantity. When the time counter signals a reset, the previous authorized delivery is terminated, the display is returned to zero and the normal operator prompt is displayed.

### Operator View Group

Up to ten separate user-selectable variables may be configured for instantaneous operator viewing. These parameters may be viewed but not changed by the operator and often include:

Flow Rate	Relay Status
Temperature	Meter Factors
Pressure	Delivered Gross
Current Time	Delivered Net
Density	Status Registers
K-Factor	Preset Quantity
Blend Ratio	Preset Remaining

### Viewing Angle Adjust

Fifteen (15) separate vertical viewing angle set points within the sixty-degree viewing boundary provides optimum readability of the back-lighted alphanumeric display.

### Display Test Enable

Engage the local display test function as necessary for display segment checks if required by the local weights and measures authority.

### Operator I.D. Codes

Operational security controls may be implemented by requiring the operator to input a numeric access code of eight digits or less.

### Alarms

Built in programmable alarm conditions are user-selectable and may be programmed to monitor one or more of the following conditions:

Low Flow Rate	Pulse Security Error
High Flow Rate	Data Communications Error
Valve Failure	Blend Feedback
Preset Over Delivery Quantity	Equilibrium Vapor Pressure
Preset Under Delivery Quantity	

### Alarm Actions

An internal menu permits selection of desired responses when an alarm condition occurs. The responses are:

Off (no response)
Display Only
Display and Close an Alarm Contact
Display, Alarm and Stop the Control Unit
Display, Alarm, Stop and Lock the Control Unit

### Digital Output Signals

User programmable output relays provide flexibility for a broad range of control unit applications. Output relays K-1 through K-10 with Digital Outputs DO-1 and DO-2 provide a total of twelve configurable outputs which may be assigned for:

Pump Contact	Additives 1-6
N.O. Valve Pilot	Blend Component A, B, C or D
N.C. Valve Pilot	Auxiliary Contacts 1-6
N.O. Valve Stem Switch	Data Acquisition Net/Gross
N.C. Valve Stem Switch	Alarm Annunciator

### Relay Options

The Control Unit can be ordered with 5 ac, 10 ac or 5 ac/5 dc solid state relays.

### Digital Input Signals

When blending, four digital inputs (DI1, DI2, DI3 and DI4) are available. These valve position input circuits permit feedback for automatic confirmation that only the appropriate product supply valve is open.

### Pulse Security

Connect a dual channel pulse signal, 90 degrees out-of-phase for Level "B" pulse integrity.

### Meter Pulse Inputs

Program the Control Unit to accept the meter pulse signal which suits the application. The 10 kHz input may be configured for a 5 Vdc, 12 Vdc, 5 mA or 20 mA threshold level.

### Analog Inputs

Two 4-20 mA analog inputs are provided for pressure, density or temperature. If pressure and density inputs are used, a separate RTD input is available for high precision temperature sensing.

### Temperature Compensation

From the menu, select the temperature compensation method by linear equation or API Tables 6A, B or C, 24, 24A or B, 54, 54A, B or C.

### Pressure Compensation

If correction for pressure effects on the fluid are desired, the pressure transmitter scaling, i.e., upper limit, lower limit and offset are programmed via the keypad. Compressibility (K-Factor) sources are selectable from API 11.2.1, 11.2.2, 11.2.1.M or 11.2.2.M.

### Density Compensation

Density inputs either manual or via the analog current loop may be used when the API Table option is selected for temperature corrections as the fluid's density is a function of the CTL calculation.

### Batch Blending

Program the Control Unit for custom blended product delivery by selecting the sequential batch blend feature. Up to six different blends created from as many as four separate components provide for a broad range of blended products. A final line flush ensures accuracy in subsequent blends. This feature comes complete with individual settings for:

Blend Recipe Selection  
Blend Names and Totals  
(Net/Gross)  
Component Names and Totals  
(Net/Gross)  
Component Density

Component Compressibility  
Component Vapor Pressure  
Component Valve Delays  
Component Valve Feedback  
(Open/Closed)

### Data Communications

Full two-way data communications are provided for remote access using either computer mode or terminal mode. In communications Port #1, select RS-232 for serial communications or RS-485. Communications Port #2 is dedicated RS-485 for multi-drop configurations. Program these ports with unique data rates, word size, stop/parity bits, and communications port time-out settings for customer configuration to suit the host equipment.

### Status Registers

All control unit parameters may be viewed on the local display or by using a remote access computer for monitoring:

Operating Status	Blend Feedback Status
Alarm Status	Auxiliary Contact Status
Meter Factor Status	Totalizer Status
Delivery Status	Flowrate Status
Blend Recipe Status	Temperature Density/Pressure Status

### Archive Register

An archive memory storage of past transactions is maintained constantly even after a power outage. These registers may be set to free run or halt when full. These registers are user programmable for selection of:

Transaction Number	Net Quantity Delivered
Start Time	Effective Temperature
Completion Time	Alarm Status
Preset Quantity	Blend Totals (Net Gross)
Gross Quantity Delivered	Date

### Data Logging

Connect a serial interface printer to communications Port #1 to record transaction details such as:

Driver I.D.	Net Total
Unit Address	Time In
Gross Delivered	Time Out
Net Delivered	Effective Temperature
Gross Total	

### Data Security

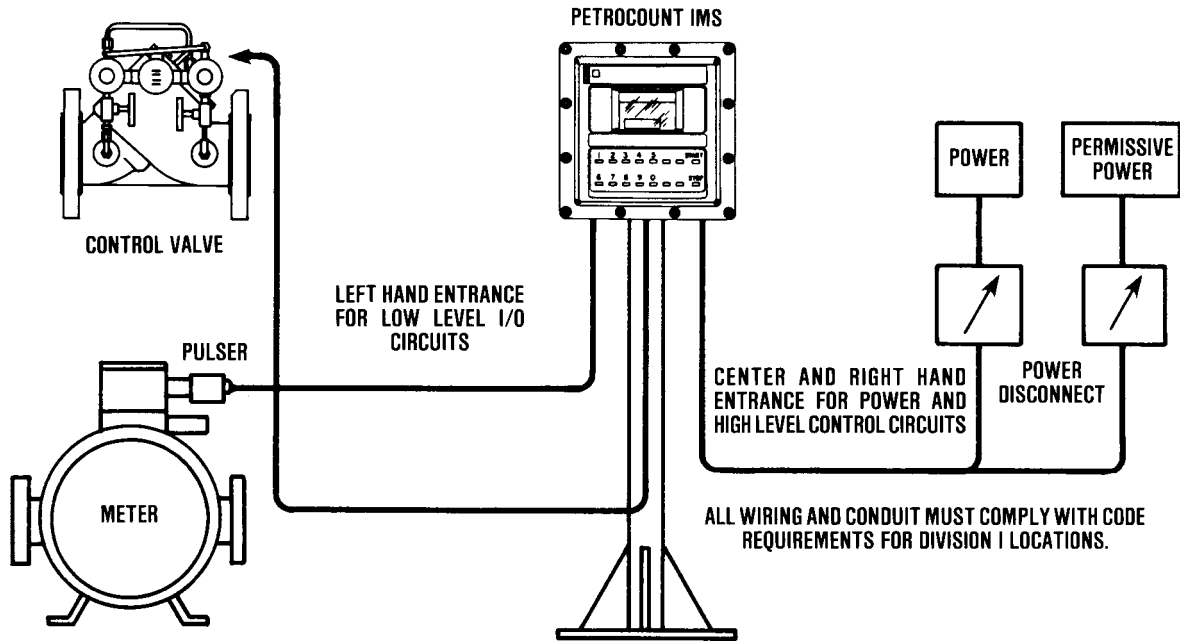
Program data is secured with a wire sealable mechanical switch plus a user-defined 8-digit access code.



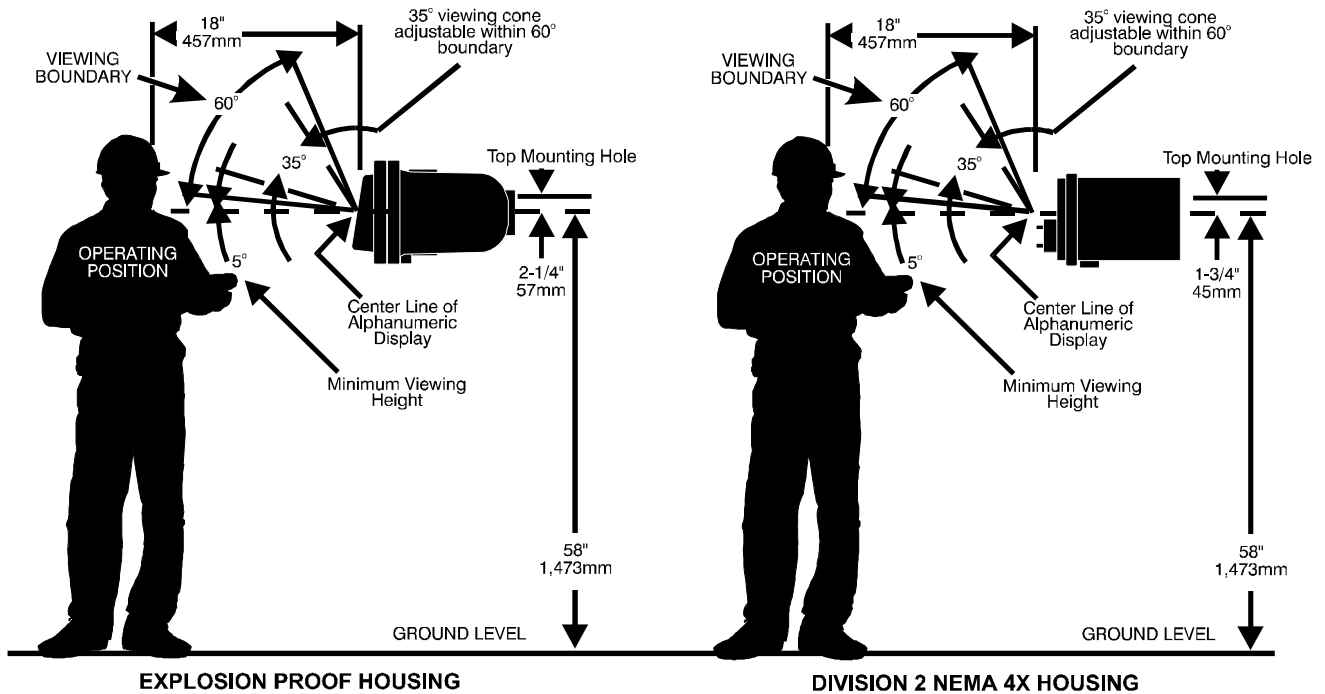
Figure 2 PetroCount II/PetroCount 44 Retrofit Kit

### Retrofit Kit

A retrofit kit is available to upgrade previous generation PetroCount II/PetroCount 44.



**Figure 3 Installation Considerations**



**Figure 4 Mounting Considerations**

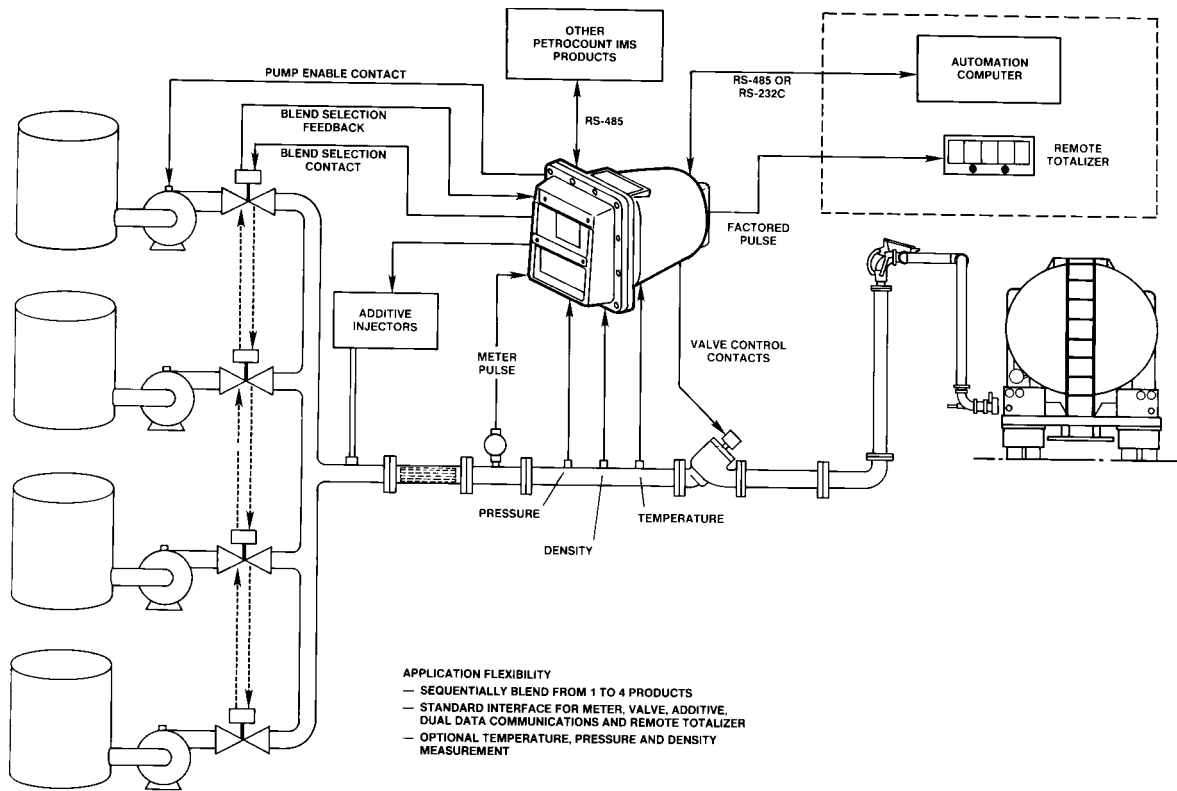


Figure 5 Loading Rack Application

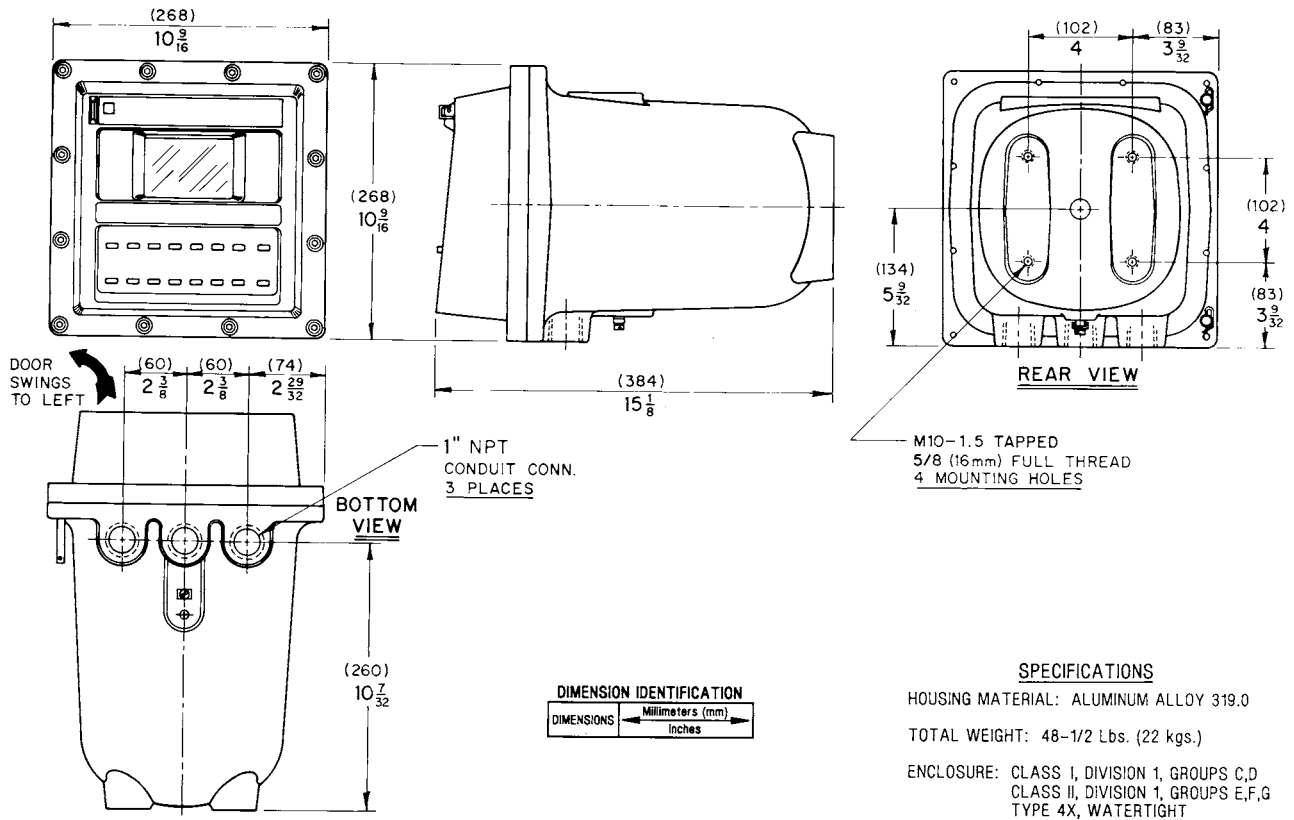


Figure 6 PetroCount Control Unit Division 1 Dimensions

